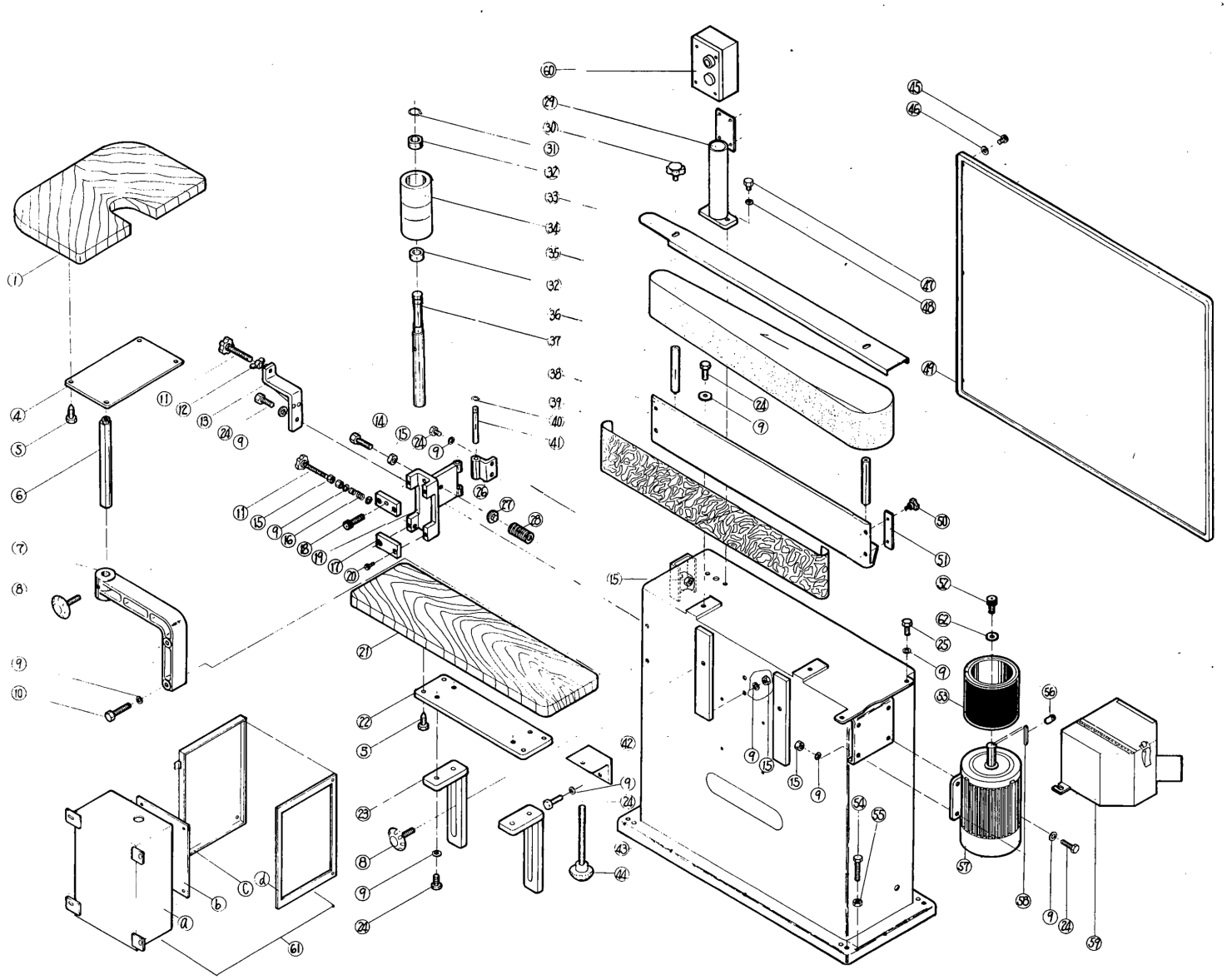
JET HES-6108-3 | Stock 708461

Diagram A - Edge Sander Assembly

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase



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Parts List A - Edge Sander Assembly

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase

Ref.	Part number	Description	Size	Qty.
1	SB-S19	End Table		1
4	SB-S20	End Steel Plate		1
5	5D-A301	Hex. Hd. Wood Scr.	1/4 in.-20NC-1-1/4 L	8
6	SB-S26	Support Bar		1
7	SB-S21	Table Support		1
8	5C-F004	Knob	1/2 in.-12UNC-25 L	3
9	5E-A010	Washer	id 3/8 in. x od 20 x 2t	29
10	5C-A359	Hex. Hd. Scr.	3/8 in.-16UNC-2-1/2 in. L	2
11	5C-F005	Knob	3/8 in.-16UNC-80 L	2
12	5D-D002	Wing Nut	3/8 in.-16UNC	2
13	SB-S18	Spring Holder		1
14	5C-A358	Hex. Hd. Scr.	3/8 in.-16UNC-1-5/8 in. L	1
15	5D-A004	Hex. Nut	3/8 in.-16UNC	10
16	SB-S29	Spring		1
17	SB-S17	Cover Plate		2
18	5C-B208	Soc. Hd. Cap Bolt	5/16 in.-18UNC-2 in. L	1
19	SB-S13	Idler Pulley Holder		1
20	5C-B103	Soc. Hd. Cap Scr.	1/4 in.-20UNC-5/8 in. L	4
21	SB-S22	Front Table		1
22	SB-S23	Front Steel Plate		1
23	SB-S24	Table Angle		2

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Parts List A - Edge Sander Assembly (continued)

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase

Ref.	Part number	Description	Size	Qty.
24	5C-A354	Hex. Hd. Scr.	3/8 in.-16UNC-1 in. L	17
25	5C-A352	Hex. Hd. Scr.	3/8 in.-16UNC-5/8 in. L	2
26	SB-S12	Hinge Holder		1
27	SB-S15	Spring Adjusting Block		1
28	SB-S16	Spring		1
29	SB-S09	Switch Support		1
30	5C-F006	Knobs Bolt	5/16 in.-18UNC-15 L	2
31	5F-A015	Retaining Ring	STW-25	1
32	5H-A111	Bearing	#6205-LB	2
33	SB-S08	Safety Guard		1
34	SB-S10	Pulley		1
35	5J-E001	Abrasive Belt	#6205-LB [as printed]	1
36	SB-S05	Guard Support		2
37	SB-S11	Pulley Shaft		1
38	SB-S06	Steel Platen		1
39	SB-S28	Graphite	6 in. x 1100 L	1
40	5F-A003	Retaining Ring	STW-12	1
41	SB-S14	Hinge Shaft		1
42	SB-S25	Support Angle		1
43	SB-S01	Base		1
44	5C-F007	Table Adjusting Knob	1/2 in.-12UNC-200 L	1

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Parts List A - Edge Sander Assembly (continued)

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase

Ref.	Part number	Description	Size	Qty.
45	5C-A101	Hex. Hd. Scr.	1/4 in.-20UNC-3/8 in. L	8
46	5E-A005	Washer	id 1/4 in. x od 16 x 0.8t	8
47	5C-A202	Hex. Hd. Scr.	5/16 in.-18UNC-5/8 in. L	2
48	5E-A007	Washer	id 5/16 in. x od 16 x 1.5t	2
49	SB-S27	Back Cover		1
50	5A-G002	Wing Scr.	1/4 in.-20UNC-5/8 in. L	4
51	SB-S07	Clamping Piece		2
52	5A-B204	Soc. Hd. Cap Scr.	5/16 in.-18UNC-1 in. L	1
53	SB-S03	Contact Wheel		1
54	5A-A410	Hex. Hd. Scr.	1/2 in.-12UNC-2-1/2 in. L	4
55	5D-A005	Hex. Nut	1/2 in.-12UNC	4
56	5C-C103	Set Scr.	5/16 in.-18UNC-3/8 in. L	2
57A	SB-Y02	Motor (2 HP 3 PH)		1
57B	SB-Y01	Motor (1-1/2 HP 1 PH)		1
58		Key	7 x 7 x 70 L	1
59	SB-S04	Dusthood		1
60	SB-Y03	Push Button Assembly		1 Set
61	SB-Y06	Switch Box		1 Set
62	PA-C11	Washer		1
63A	SB-Y06A	Contactor & Thermal Overload Relay	2 HP 3 PH	1 Set
63B	SB-Y06B	Contactor & Thermal Overload Relay	1-1/2 HP 1 PH	1 Set
64	SB-Y11	Transformer (Optional)		1

Shared manual lists both electrical variants: 57A and 63A apply to 2 HP / 3 PH; 57B and 63B apply to 1-1/2 HP / 1 PH.

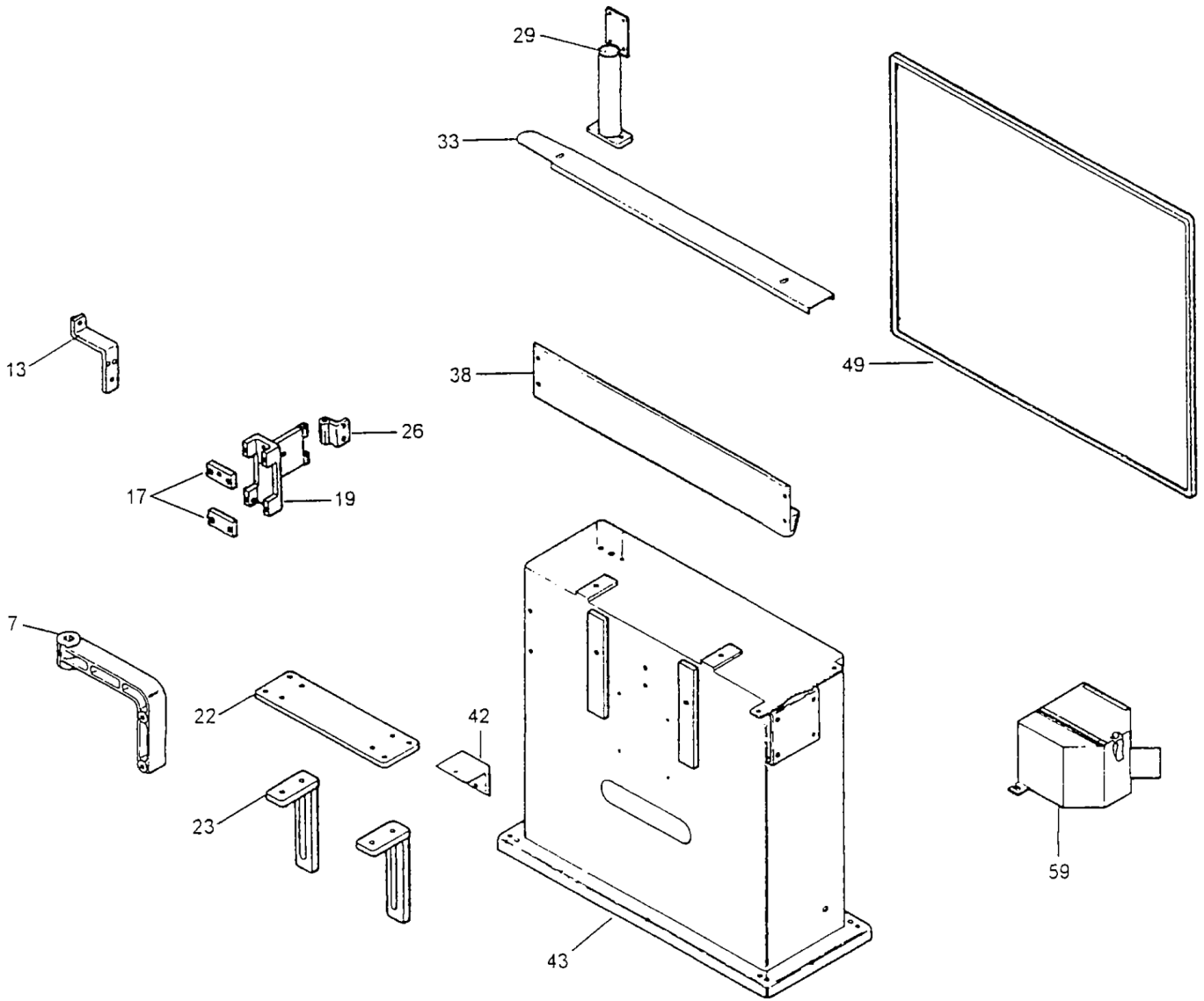
Original part numbers and reference gaps are retained. No part number is provided for reference 58. The bearing-style remark on abrasive belt reference 35 is reproduced as printed.

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Diagram B - White Replacement Parts

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase



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Parts List B - White Replacement Parts

JET shared HES-6108-1 / HES-6108-3 manual | 2 HP, three phase

Ref.	Part number	Description	Size	Qty.
7	SB-S21W	Table Support		1
13	SB-S18W	Spring Holder		1
23	SB-S24W	Table Angle		2
26	SB-S12W	Hinge Holder		1
29	SB-S09W	Switch Support		1
33	SB-S08W	Safety Guard		1
38	SB-S06W	Steel Platen		1
42	SB-S25W	Support Angle		1
43	SB-S01W	Base		1
49	SB-S27W	Back Cover		1
59	SB-S04W	Dusthood		1

Use these part numbers when ordering a white replacement part. The supplement illustrates additional references for which it supplies no replacement number; these are not inferred.

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